

ABSTRACT OF THE DISCLOSURE

An engine control part determines a print operation start timing, wherein a transferring material discharging interval designated by a
5 transferring material discharging interval notifying means for notifying a controller part of the transferring material discharging interval till the transferring material can be received when a transferring material discharging schedule operation
10 means makes a schedule of a transferring material discharging operation for a transferring material discharging option control part, is set as a transferring material discharging interval from the transferring material discharged by a transferring
15 material discharging option last time. A futile downtime is eliminated by virtue of processing of an discharging option such as changeover of discharging bins, stapling, bookbinding, etc. even in a case where an interval between transferring materials is
20 expanded wider than normal.